

SAFETY DATA SHEET

1. Identification

Product identifier	MAP-Pro™ Premium Hand Torch Fuel	
Other means of identification		
SDS number	WC001	
Product code	MAP-Pro™, PRO-Max™	
CAS number	115-07-1	
Recommended use	Hand Torch Fuel	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer/Supplier Worthington Cylinder Corporation		
Address	300 E. Breed St.	
	Chilton, WI 53014	
	United States	
E-mail	SDSRequest@worthingtonindustries.com	
Telephone	1-800-359-9678	
Emergency telephone	CHEMTREC 1-800-424-9300 (USA)	
	1-703-527-3887 International	
	(CCN 24850)	

2. Hazard(s) identification

Physical hazards	Flammable gases	Category 1
	Gases under pressure	Liquefied gas
Health hazards	Not classified.	
OSHA defined hazards	Simple asphyxiant	
Label elements		



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Signal word	Danger
Hazard statement	Extremely flammable gas. Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Use only with adequate ventilation.
Response	Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.
Storage	Protect from sunlight. Store in a well-ventilated place.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	Contact with liquefied gas may cause frostbite.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Propylene		115-07-1	99.5 - 100

Impurities			
Chemical name	Common name and synonyms	CAS number	%
Propane		74-98-6	0 - 0.5
Composition comments	Gas concentrations are in percent by volume.		
4. First-aid measures			
Inhalation	Remove from further exposure. For those provic others. Use adequate respiratory protection. If re unconsciousness occurs, seek immediate medic ventilation with a mechanical device or use mou	espiratory tract irritation, diz cal assistance. If breathing h	ziness, nausea, or
Skin contact	Not likely, due to the form of the product. If frost (not exceeding 105°F/41°C). Keep immersed for immediately.		
Eye contact	Not likely, due to the form of the product. If frostbite occurs, immediately flush eyes with plenty of warm water (not exceeding 105°F/41°C) for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention promptly if symptoms persist or occur after washing.		o, remove contact
Ingestion	This material is a gas under normal atmospheric conditions and ingestion is unlikely.		unlikely.
Most important symptoms/effects, acute and delayed	Exposure to rapidly expanding gas or vaporizing exposure can cause suffocation from lack of oxy mobility/consciousness. Victim may not be awar unconsciousness without warning and so rapidly	gen. Symptoms may includ e of asphyxiation. Asphyxia	e loss of tion may bring about
Indication of immediate medical attention and special treatment needed	Exposure may aggravate pre-existing respirator and treat symptomatically.	y disorders. Provide genera	l supportive measures
General information	First aid personnel must be aware of own risk du advice (show the label where possible). Ensure material(s) involved, and take precautions to pro	that medical personnel are	
5. Fire-fighting measures			
Suitable extinguishing media	Dry chemical powder. Carbon dioxide (CO2). W	ater fog. Foam.	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.		
Specific hazards arising from the chemical	Extremely flammable gas. May form explosive n distance to a source of ignition and flash back. I formed.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full prote	ective clothing must be wor	n in case of fire.
Fire fighting equipment/instructions	Do not extinguish fires unless gas flow can be so Promptly isolate the scene by removing all perso be taken involving any personal risk or without so not enter any enclosed or confined fire space with self-contained breathing apparatus. Stop flow of containers cool and to protect personnel effection water spray to disperse the vapors and to protect from fire control or dilution from entering streams	ons from the vicinity of the in uitable training. For fires inv thout proper protective equi material. Use water to keep g shutoff. If a leak or spill h of personnel attempting to s	icident. No action shall volving this material, do pment, including o fire exposed as not ignited, use top leak. Prevent runof
Specific methods	Use standard firefighting procedures and consid containers exposed to flames with water until we		lved materials. Cool
General fire hazards	Extremely flammable gas. Contents under press exposed to heat or flame.	sure. Pressurized container	may explode when
6. Accidental release meas	sures		
Personal precautions, protective equipment and emergency procedures	Evacuate the area promptly. No action shall be to suitable training. In the event of a leak evacuate concentrations to safe levels. Keep unnecessary smoking, flares, sparks, or flames in immediate material unless wearing appropriate protective of them. Wear appropriate personal protective equ	all personnel until ventilation personnel away. Eliminate area). Do not touch damage lothing. Ventilate closed spa	n can restore oxygen all ignition sources (ne ed containers or spilled
Methods and materials for	Eliminate all ignition sources (no smoking, flares		

Methods and materials for
containment and cleaning upEliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep
combustibles (wood, paper, oil, etc.) away from spilled material. Stop leak if you can do so without
risk. If possible, turn leaking containers so that gas escapes rather than liquid. Isolate area until
gas has dispersed. For waste disposal, see section 13 of the SDS.

Environmental precautions Should not be released into the environment. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling	Keep away from heat/sparks/open flames/hot surfaces No smoking. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. All equipment used when handling the product must be grounded. Do not breathe gas. Avoid prolonged exposure. Do not enter storage areas or confined spaces unless adequately ventilated. Use only outdoors or in a well-ventilated area. Oxygen concentration should not fall below 19.5 % at sea level (pO2 = 135 mmHg). Mechanical ventilation or local exhaust ventilation may be required. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Do not store, incinerate, or heat this material above 120 degrees Fahrenheit. Keep away from heat, sparks and open flame. This material can accumulate static charge which may cause spark and become an ignition source. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Protect cylinders from damage. Stored containers should be periodically checked for general condition and leakage. Store in original tightly closed container. Store in a

well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Impurities	s for Air Contaminants (29 CFR 1910.1 Type	Value
Propane (CAS 74-98-6)	PEL	1800 mg/m3
		1000 ppm
US. ACGIH Threshold Lim Material	it Values Type	Value
Propylene (CAS 115-07-1)	TWA	500 ppm
US. NIOSH: Pocket Guide Impurities	to Chemical Hazards Type	Value
Propane (CAS 74-98-6)	TWA	1800 mg/m3
		1000 ppm
iological limit values	No biological exposure limits noted f	or the ingredient(s).
xposure guidelines	Follow standard monitoring procedu	res.
ppropriate engineering ontrols		nimize the risk of inhalation of gas. Use process enclosures, gineering controls to control airborne levels below
dividual protection measure	s, such as personal protective equipn	m4
	, each ac percenta processe equip.	ient
Eye/face protection	Wear approved safety glasses or go	
-		
Eye/face protection Skin protection	Wear approved safety glasses or go	
Eye/face protection Skin protection Hand protection	Wear approved safety glasses or go	ggles. Face shield is recommended.
Eye/face protection Skin protection Hand protection Skin protection	Wear approved safety glasses or go Wear cold insulating gloves. Wear protective clothing appropriate If engineering controls do not mainta limits (where applicable) or to an acc been established), an approved resp selected must comply with the requir (29 CFR 1910.134).	ggles. Face shield is recommended. for the risk of exposure. in airborne concentrations below recommended exposure ceptable level (in countries where exposure limits have not irator must be worn. The type of respiratory protection
Eye/face protection Skin protection Hand protection Skin protection Other	Wear approved safety glasses or go Wear cold insulating gloves. Wear protective clothing appropriate If engineering controls do not mainta limits (where applicable) or to an acc been established), an approved resp selected must comply with the requir (29 CFR 1910.134). WARNING! Air-purifying respirators	ggles. Face shield is recommended. for the risk of exposure. in airborne concentrations below recommended exposure ceptable level (in countries where exposure limits have not birator must be worn. The type of respiratory protection rements set forth in OSHA's Respiratory Protection Standard do not protect workers in oxygen deficient atmospheres. se frostbites, in some cases with tissue damage. Wear

Appearance

 Physical state	

Gas.

Form	Compressed liquefied gas.
Color	Colorless.
Odor	Hydrocarbon or mercaptan if odorized.
Odor threshold	Not determined.
рН	Not applicable.
Melting point/freezing point	-301 °F (-185 °C)
Initial boiling point and boiling range	-54.4 °F (-48 °C)
Boiling point pressure	101.33 kPa
Flash point	-162.0 °F (-107.8 °C)
Evaporation rate	Not determined.
Flammability (solid, gas)	Extremely flammable gas.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	2 % v/v
Flammability limit - upper (%)	11 % v/v
Vapor pressure	109.73 PSIG
Vapor pressure temp.	69.8 °F (21 °C)
Vapor density	1.5 (gas) (Air=1) (32 °F (0 °C))
Relative density	0.52 (liquid) (Water=1) (68 °F (20 °C))
Solubility(ies)	
Solubility (water)	384 mg/l - Slightly soluble in water.
Partition coefficient (n-octanol/water)	1.77
Auto-ignition temperature	927 °F (497.22 °C)
Decomposition temperature	Not determined.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Kinematic viscosity	Not determined.
Molecular formula	C3-H6
Molecular weight	42 g/mol
Oxidizing properties	Not oxidizing.
Particle size	Not applicable.
Percent volatile	100 %
Surface tension	16.7 mN/m (194 °F (90 °C))
VOC	100 % EPA estimated
10. Stability and reactivity	
Reactivity	Reacts violently with strong oxidants, nitrites, inorganic chlorides, chlorites and perchlorates causing fire and explosion hazard.
Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	Polymerization will not occur. May form explosive mixture with air. This product may react with oxidizing agents.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Strong acids. Halogens. Nitrates.
Hazardous decomposition products	Thermal decomposition of this product can generate carbon monoxide and carbon dioxide. Hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	High concentrations: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Breathing of high concentrations may cause dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness.
Skin contact	Contact with liquefied gas may cause frostbite.
Eye contact	Contact with liquefied gas may cause frostbite.
Ingestion	This material is a gas under normal atmospheric conditions and ingestion is unlikely.
Symptoms related to the physical, chemical and toxicological characteristics	Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themself.

Information on toxicological effects

Acute toxicity	Not expected to be acutely to	xic.
Toxicological data		
Impurities	Species	Test Results
Propane (CAS 74-98-6)		
Acute		
Inhalation		
Gas		
LC50	Rat	> 80000 ppm, 15 Minutes
Skin corrosion/irritation	Not classified.	
Serious eye damage/eye irritation	Not classified.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected t	o cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall	Evaluation of Carcinogenicity	
Propylene (CAS 115-07- NTP Report on Carcinogens	1) 3 Not classifiable as to carcinogenicity to humans.	
Not listed.		
OSHA Specifically Regulate	d Substances (29 CFR 1910.1	001-1053)
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not relevant, due to the form of the product.	
Chronic effects	Exposure over a long period of	of time may cause central nervous system effects.
12. Ecological information	1	
Ecotoxicity	The product is not expected to	b be hazardous to the environment.
Persistence and degradability	Not relevant, due to the form	of the product.
Bioaccumulative potential	Not relevant, due to the form	of the product.
Partition coefficient n-octan Propylene (CAS 115-07-1)	ol / water (log Kow)	1.77
Mobility in soil	Not relevant, due to the form	
Partition coefficient n-octan Propylene (CAS 115-07-1)	ol / water (log Kow)	1.77

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions	Use the container until empty. Do not dispose of any non-empty container. Empty containers have residual vapor that is flammable and explosive. Cylinders should be emptied and returned to a hazardous waste collection point. Do not puncture or incinerate even when empty. Dispose in accordance with all applicable regulations.
Local disposal regulations	Dispose of in accordance with local regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 °F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose in accordance with all applicable regulations.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	-
Environmental hazards	
Marine pollutant	No
•	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	19, T50
Packaging exceptions	306
Packaging non bulk	304
Packaging bulk	314, 315
ΙΑΤΑ	
UN number	UN1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1
Subsidiary risk	
Label(s)	2.1
Packing group	-
Environmental hazards	No
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	UN1077
UN proper shipping name	PROPYLENE
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	
Environmental hazards	
Marine pollutant	No
EmS	F-D, S-U
	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Exp	ort Notification (40 CE	P 707 Subot D)		
Not regulated.	on Notification (40 CF	к <i>тот</i> , Забрі. Dj		
CERCLA Hazardous Sub	ostance List (40 CFR 3	02.4)		
Propane (CAS 74-98-		Listed.		
Propylene (CAS 115- SARA 304 Emergency re		Listed.		
Not regulated.	fiedse notification			
OSHA Specifically Regu	lated Substances (29	CFR 1910.1001-1053)		
Not listed.				
Toxic Substances Control A	ct (TSCA)	This substance is on the	ne TSCA 8(b) inventory and	l is designated "active".
Superfund Amendments and Rea SARA 302 Extremely hazard		986 (SARA)		
Not listed.	Vaa			
SARA 311/312 Hazardous chemical	Yes			
Classified hazard categories	Flammable (gases, ae Gas under pressure Simple asphyxiant	rosols, liquids, or solids))	
	Hazard not otherwise	classified (HNOC)		
SARA 313 (TRI reporting) Chemical name		CAS number	% by wt.	
Propylene		115-07-1	99.5 - 100	
Other federal regulations				
Clean Air Act (CAA) Section	112 Hazardous Air Po	llutants (HAPs) List		
Not regulated. Clean Air Act (CAA) Section	112(r) Accidental Rele	ease Prevention (40 CF	R 68.130)	
Propane (CAS 74-98-6) Propylene (CAS 115-07-1)			
Safe Drinking Water Act (SDWA)	Not regulated.			
US state regulations				
US. Massachusetts RTK - Su	Ibstance List			
Propane (CAS 74-98-6) Propylene (CAS 115-07-1	\			
US. New Jersey Worker and	,	Know Act		
Propane (CAS 74-98-6)				
Propylene (CAS 115-07-1 US. Pennsylvania Worker an		Knowlow		
Propane (CAS 74-98-6)				
Propylene (CAS 115-07-1 US. Rhode Island RTK)			
Propane (CAS 74-98-6) Propylene (CAS 115-07-1)			
California Proposition 65				
California Safe Drinking W is not known to contain an more information go to ww	y chemicals currently list	sted as carcinogens or r		
	e Chemicals List. Safe	er Consumer Products	Regulations (Cal. Code R	egs, tit. 22, 69502.3,
subd. (a)) Propylene (CAS 115-	07 1)			
International Inventories	07-1)			
Country(s) or region	Inventory name			On inventory (yes/no)*
Australia	-	f Industrial Chemicals (A	ICIS)	Yes
Canada	Domestic Substances			Yes
Canada	Non-Domestic Substa			No
China	Inventory of Existing C	Chemical Substances in	China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	07-December-2012
Revision date	10-March-2021
Version #	04
HMIS® ratings	Health: 2 Flammability: 4 Physical hazard: 3
NFPA ratings	4

Disclaimer

All information in this Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.